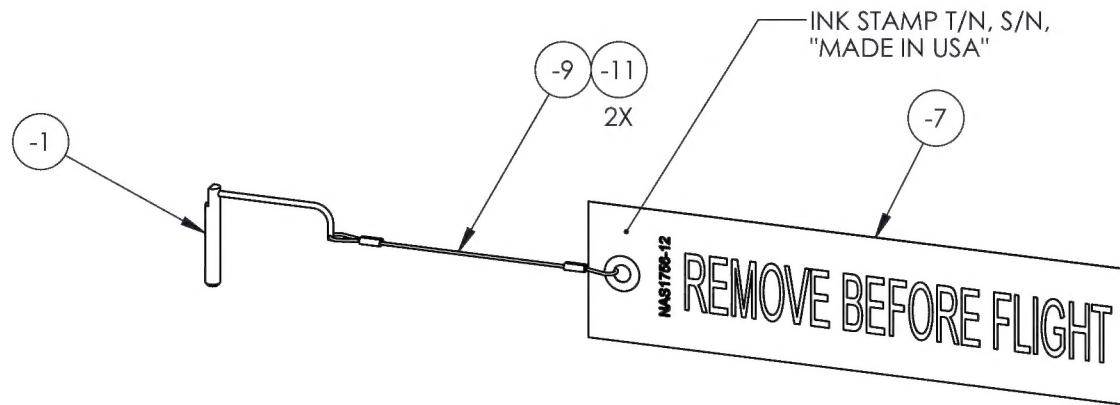


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REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	
1		RELEASED FOR PRODUCTION.	11/7/2016	DPD	JAG	



NOTES:

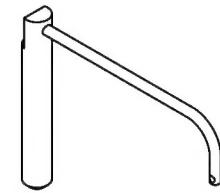
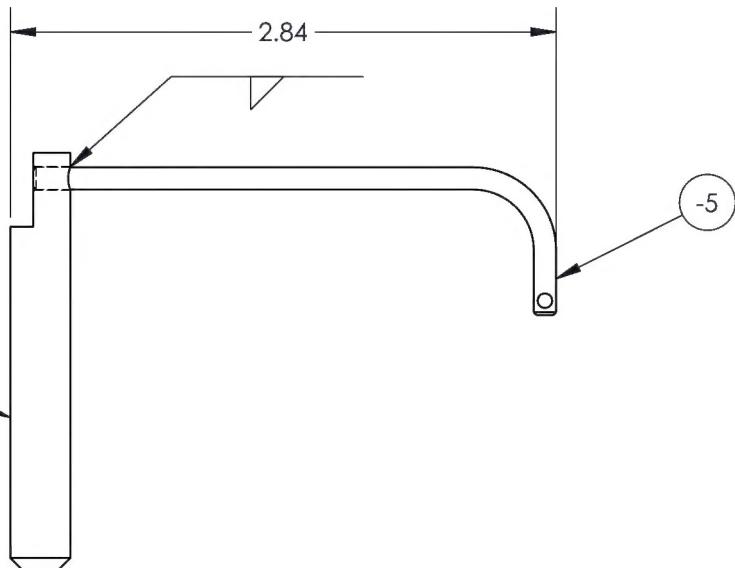
1. REF. AIRBUS T/N: M670V4003129.
2. PART OF KIT RBEM670V4003101.



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	DWG NO.	RBEM670V4003129	REV
									MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	1
	X		-1	1	PIN WELDMENT			2	HEAT TREAT FINISH	.XXX ± .005 FRACTIONS ± 1/8	
1			-3		NOTCHED PIN	1018/1020 CR		3	SPEC	.XX ± .01 ANGLES ± 5°	
1			-5		BENT PIN	1018/1020 CR		4	DRAWN BY: DUERFELDT	X ± .1 SURFACES = 125	
	B/O	-7	1		REMOVE BEFORE FLIGHT	NYLON	NAS 1756-12	1	CHECKED: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
	B/O	-9	1		LANYARD	COATED STEEL	Ø1/16 X 6 (CARR LANE #CL-2-C)	1	OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
	B/O	-11	2		FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMASTER-CARR #3896T31)	1	QA APPR: LINDSAY	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
	ASSY -1								APPROVED: GILBERT	USED ON MODEL	H175
									SCALE 1:4	DATE 5/20/2016	SHEET 1 OF 4

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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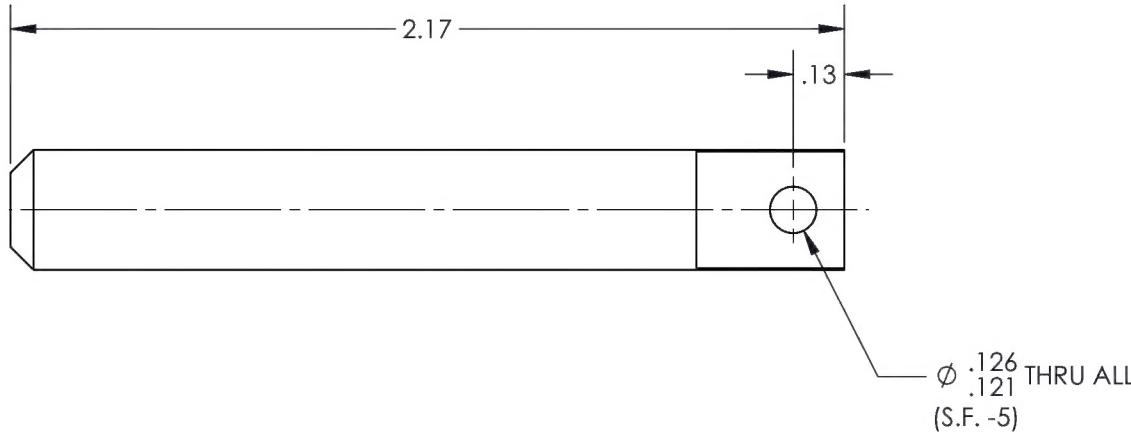


PIN WELDMENT

	
TITLE	
DWG NO.	RBEM670V4003129-1
REV 1	
MAT'L	UNLESS OTHERWISE SPECIFIED
HEAT	DIMENSIONS ARE IN INCHES
TREAT	.XXX ± .010 FRACTIONS ± 1/8
FINISH	.XX ± .03 ANGLES ± 1°
SPEC	X ± .1 SURFACES = 125 ✓
QMSI-6.2.2, B.O. REV D	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY:	DUERFELDT
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	
H175	
SCALE	1:1
DATE	5/20/2016
SHEET 2 OF 4	

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REV		ECR		REVISIONS			DESCRIPTION		DATE		INITIAL	APPROVED



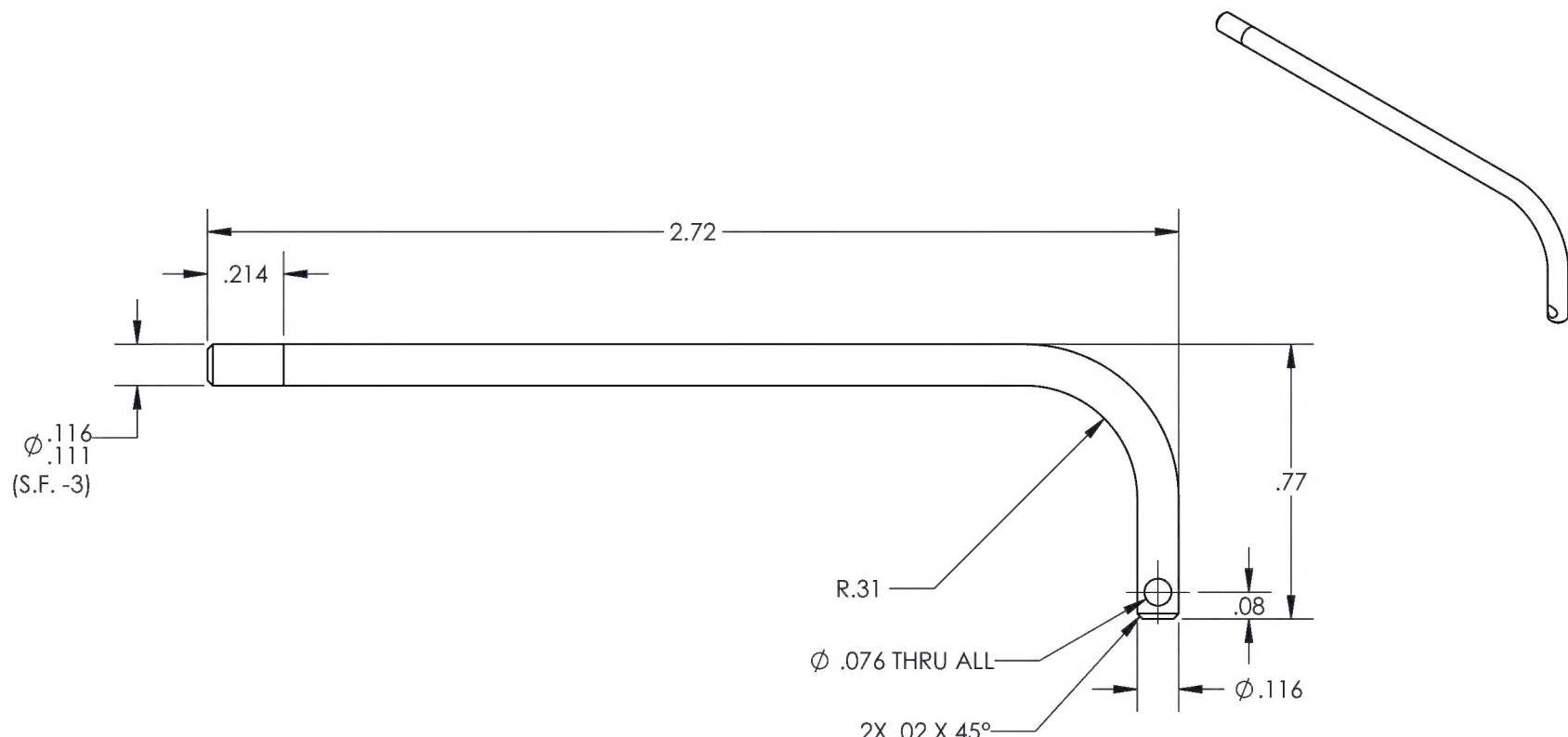
NOTCHED PIN

(3)

DART AEROSPACE	
TITLE	
HANDLE PIN	
DWG NO. RBEM670V4003129-3 REV 1	
MAT'L 1018/1020 CR	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT	.XXX ± .005 FRACTIONS ± 1/8
TREAT	.XX ± .01 ANGLES ± 5°
FINISH SEE -1	X ± .1 SURFACES = 125 ✓
SPEC	
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 2:1	DATE 5/20/2016
SHEET 3 OF 4	

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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(-5)

BENT PIN

DART AEROSPACE	
TITLE	
HANDLE PIN	
DWG NO.	
RBEM670V4003129-5	
REV 1	
MAT'L 1018/1020 CR UNLESS OTHERWISE SPECIFIED HEAT DIMENSIONS ARE IN INCHES TREAT .XXX ± .010 FRACTIONS ± 1/8 FINISH SEE -1 .XX ± .03 ANGLES ± 1° SPEC X ± .1 SURFACES = 125 ✓ DRAWN BY: DUERFELDT CHECKED: CLOUGH OPPS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT USED ON MODEL H175	
SCALE	2:1
DATE	5/20/2016
SHEET 4 OF 4	